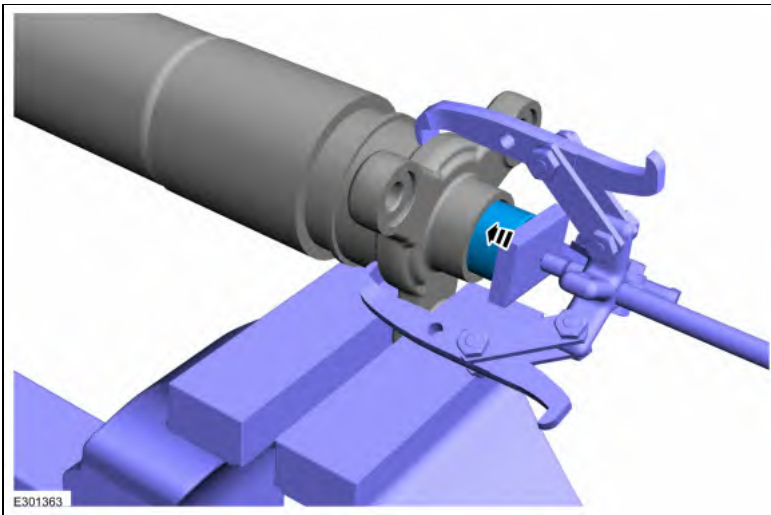
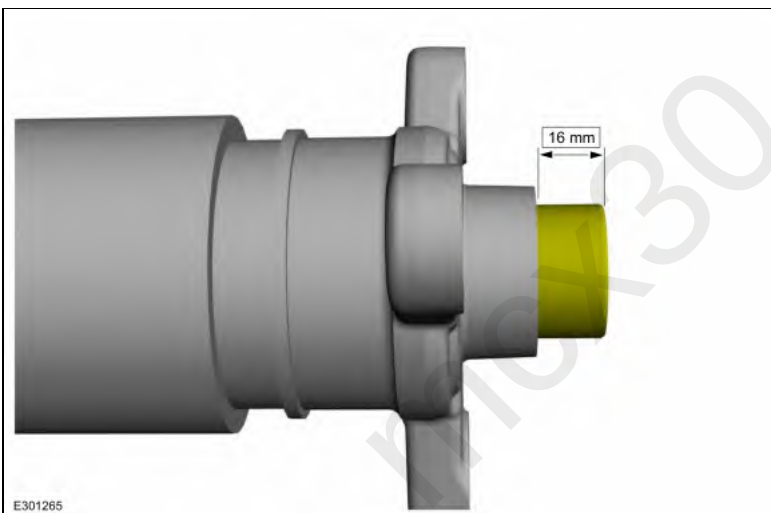




4. Ensure the final press in height of the new driveshaft alignment bushing should be 16 mm as shown.

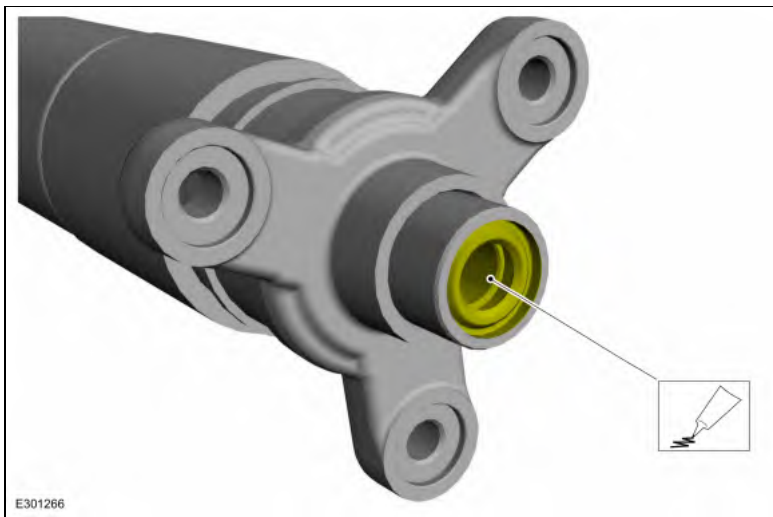


5. **NOTICE: Do not over-lubricate the driveshaft components. Using excessive grease may damage the driveshaft components.**

NOTE: Wipe off any excess grease.

Lubricate the driveshaft alignment bushing cavity with grease before installing the driveshaft.

Material: Motorcraft® Premium Long-Life Grease / XG-1-E1 (ESA-M1C75-B)



6. Install the driveshaft flexible coupling.
Refer to: Driveshaft Flexible Coupling (205-01 Driveshaft, Removal and Installation).
7. Install the rear driveshaft.
Refer to: Rear Driveshaft (205-01 Driveshaft, Removal and Installation).

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Special Tool(s) / General Equipment

Hydraulic Press
Bearing Separator

Materials

Name	Specification
Motorcraft® Premium Long-Life Grease XG-1-EI	ESA-M1C75-B

DISASSEMBLY

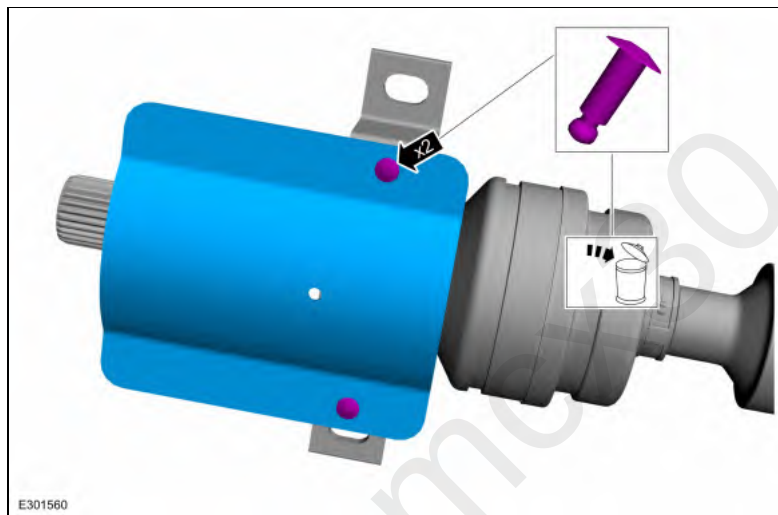
1. Remove the rear driveshaft slip yoke boot.
Refer to: Rear Driveshaft Slip Yoke Boot (205-01 Driveshaft, Removal and Installation).

2. **NOTE:** *The heat shield is to be reused unless damaged.*

NOTE: *Note the position of component before removal.*

NOTE: *This step is only necessary if replacing the center bearing.*

If equipped.
Drill out the rivets and remove the heat shield from the center bearing. Discard the rivets.



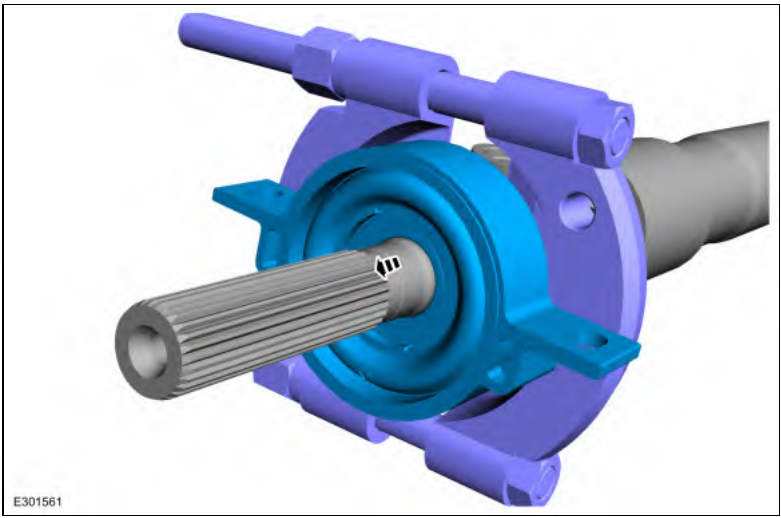
3. **NOTE:** To avoid component damage, do not clamp on the driveshaft tube.

NOTE: Take extra care not to damage the component.

Using the general equipments, remove the center bearing from the driveshaft.

Use the General Equipment: Bearing Separator

Use the General Equipment: Hydraulic Press

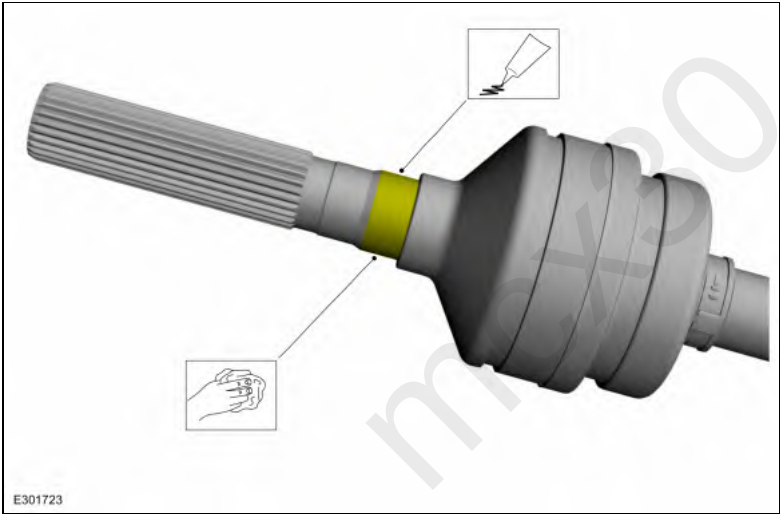


ASSEMBLY

1. **NOTICE:** Do not over-lubricate the driveshaft components. Using excessive grease may damage the driveshaft components.

NOTE: Wipe off any excess grease.

Clean and lubricate the center bearing mating surface with grease.
Material: Motorcraft® Premium Long-Life Grease / XG-1-E1 (ESA-MIC75-B)



2. **NOTE:** The center bearing is serviced as a complete assembly.
- Press the new center bearing assembly onto the spline yoke until it is seated against the machined shoulder.
Use the General Equipment: Hydraulic Press